



# INTEGRATED METAL COMPONENTS

## STANDARD SHOP TOLERANCE

UNLESS OTHERWISE SPECIFIED:  
DIMENSIONS ARE IN INCHES  
TOLERANCES: NONCUMULATIVE

FEATURE TO FEATURE	+/- .005
FEATURE TO EDGE	+/- .005
OML TO FEATURE	+/- .010
OML TO OML	+/- .015
EACH ADDITIONAL BEND ADD +/- .005	
ANGLES	+/- 1°
SILKSCREEN LOCATION	+/- .060
WELDED ASSEMBLIES	+/- .030
ANY OD's OVER 36"	+/- .030
Holes	+/- .005
Holes with hardware	+ .003, - .000